

CERTIFIED COMPOSITES TECHNICIAN PROGRAM

OPEN MOLDING - CERTIFIED COMPOSITES TECHNICIAN - (CCT - OM)

TOPIC		EXAM WEIGHT %
MODULE 1 Basic Composites Knowledge/Manufactor	uring materials and process/Overview of Open Molding Lamination	209
Production Processes	Open Molding Tooling	
Matrix and Materials	Basic Functions of Composites Laminates	
Industry introduction	Application Methodologies	
Open Molding Process Principles	Safety Overview	
MODULE 2 Gel Coat Application Technology		20%
Gel coat materials, function, chemistry	Gel Coat Spray Gun selection and setup	
Gel Coat Application	Spraying Preparation - Pre Gel Coat Checklist	
Gel Coat storage and Handling	Gel Coat Spraying Methodology	
Raw material quality assurance	Gel Coat Application Safety	
MODULE 3 Laminating Application Technology		30%
Open Molding Laminate Application	Core and part bonding procedures	
Fiber Reinforcements and Placement	Laminating quality control for Open Molding	
Laminating Tools of the Trade	Field Fabrication of Composites	
Hand Lay-up Laminating Technics	Lamination Safety	
Spray up Lamination		
MODULE 4 Controlled Spraying Technology		10%
Types of application equipment	Equipment Maintenance	
Plant compressed air, pumps and equipment	Peroxide and Initiator safety	
Equipment Operating Principles	Spray application introduction and terminology	
Grounding of Fluid handling equipment/ equipment calibr	ation	
MODULE 5 The Approach to Quality		10%
Procedural quality control.	Quality improvement and processes	
Shop conditions as a Process control issue	Finished Product cosmetics and surface profiling	
Preventing Gel Coat Problems		
MODULE 6 Open Molding Finishing and Repair		10%
Defect Identification	Repair materials and applications	
Repair Procedures		