

Title: Sustainable is Attainable: A Unique, Innovative and Proven Process Technology

Speaker: Michael Tobiasz

Company: IPCO US LLC



PCO

Innovative Processes Creating Opportunities



IPCO AB

We are a global industrial process company developing customized solutions to drive customer productivity

600 EMPLOYEES

Presence in

35+ COUNTRIES

Part of the Wallenberg Group with ~ 600.000 employees and > 140 Billion EURO in total annual sales of holdings



Global Presence

NORTH AMERICA

USA Totowa Mexico Monterrey

SOUTH AMERICA

Argentina Buenos Aires Brazil Sao Paulo Columbia Bogota Peru Lima

ASIA/PACIFIC

Australia Perth Heze China Guangzhou China China Shanghai China Xian India Pune Indonesia Jakarta Japan Kobe

Malaysia Kuala Lumpur Singapore Singapore South Korea Seoul Taiwan Taipei Thailand Bangkok Vietnam Ho Chi Min

EUROPE & MIDDLE EAST

Austria Vienna
Bahrain Manama
Germany Göppingen
Germany Ennepetal
Germany Fellbach

France Orleans Italy Milan Iraq Erbil Kazakhstan Almaty Netherlands Breda Poland Warsaw
Russia Moscow
Spain Barcelona
South Africa Johannesburg
Sweden Sandviken

Switzerland Luzern
Turkey Istanbul
Ukraine Kiev
United Kingdom Halesowen



A sustainable composite product is only impactful if it scales for volumes and global applications

Product quality and performance

Material supply chain and sourcing options

Price competitive

Scalable to produce meaningful volumes

Environmentally friendly, sustainable and repeatable, uses carbon sequestered materials

Profitable, feasible, and the right thing to do

Holistic design approach leads to game changing products



Three World's First Thermoplastic Composite Products

Sustainable, Carbon Neutral or Carbon Negative

Product Category:

Transportation: Natural Fiber BioPanel

Construction: Carbon Negative Carpet Tiles

Building Materials: A TP Building Material



Case study: Thermoplastic Bio-Panel Composite

IPCO is teaming with INCA Renewable Technologies to develop a unique twin steel belt press to produce the next generation of natural fiber composite panels and pre-pregs for the automotive, RV, transportation and building products industries

IPCO has designed and built the world's first continuous production process line that deposits multiple layers of randomly oriented natural and polymer fibers, then heats, consolidates and calibrates the mat into thermoform panels

The resulting panels are lighter, stronger, safer and less expensive than traditional nonwoven-based or wood-based panels



Thermoplastic BioPanel Composite

The BioPanel products sequester carbon, reduce deforestation, plastics pollution and GHG emissions while delivering stronger, lighter, cost-competitive solutions

The BioPanels can be remanufactured back into products at their end of their useful lifecycles. Thus, continuing to contain the sequestered carbon through multiple generations of production

Improved thermo molding, flex and tensile modulus properties

Enables Unibody construction with Class A Automotive Finish

Automotive Interior and exterior applications

INCA is already in joint development agreements with major OEMs in each of their target markets







BioPanels

76% lower carbon emissions, 82% lower water consumption, 89% lower waste production 100% sustainable



Transportation Category Sustainable TP Composite Applications



Automotive Exterior Body Work Part Organo Sheet Underbody Wheel Arch



Automotive Interior Acoustic Insulation Door Panel Headliner Trunk Liner Parcel Shelf Heavy Layer



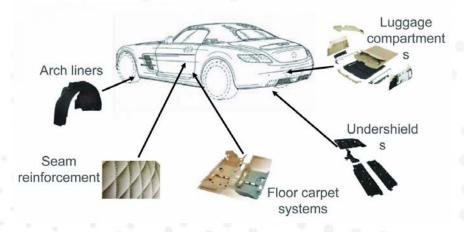
Container Sea Container Air Container Composite Container



Truck & Tailer Interior & Exterior Side Skirts Trailor Wall Wind Deflector Door Panel



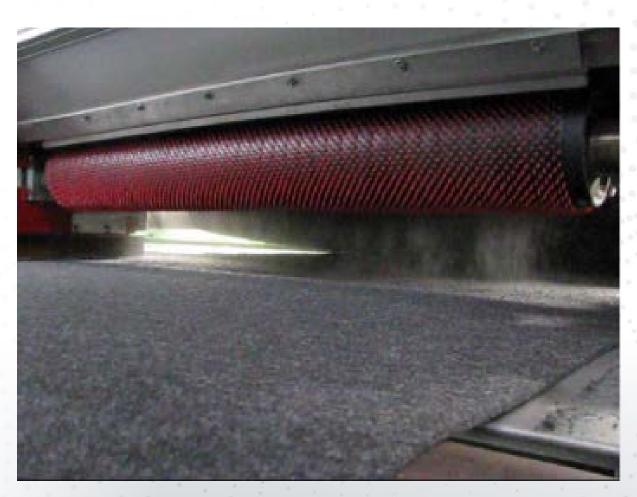
Recreational Vehicles Interior & Exterior Ceiling Floor Wall







Precision Scattering Processing of Reclaimed fiber



- * Non-woven layer =
- * Production trim waste =
- * Non-woven layer =





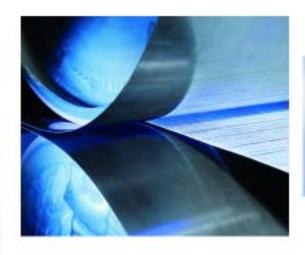


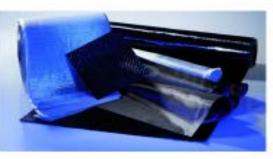
Scattering Recycled Materials





Interior/Exterior components









UD Tape

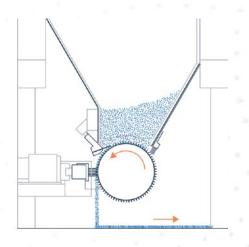
Organo sheet

Hardfill waste Honeycomb

TP UD HC panels



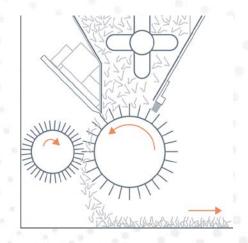
Precision Scattering Systems



SCATTERPRO P

for powder, glitter, chips, sand, glass, corundum, etc.

(0.03 mm - 1.2 mm - 1.2 mm)

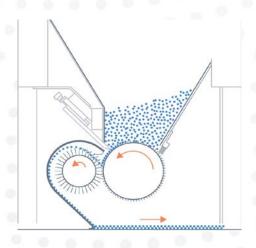


SCATTERPRO F

Rotating brush-off system

for fibers

(0,5 - 60 mm)



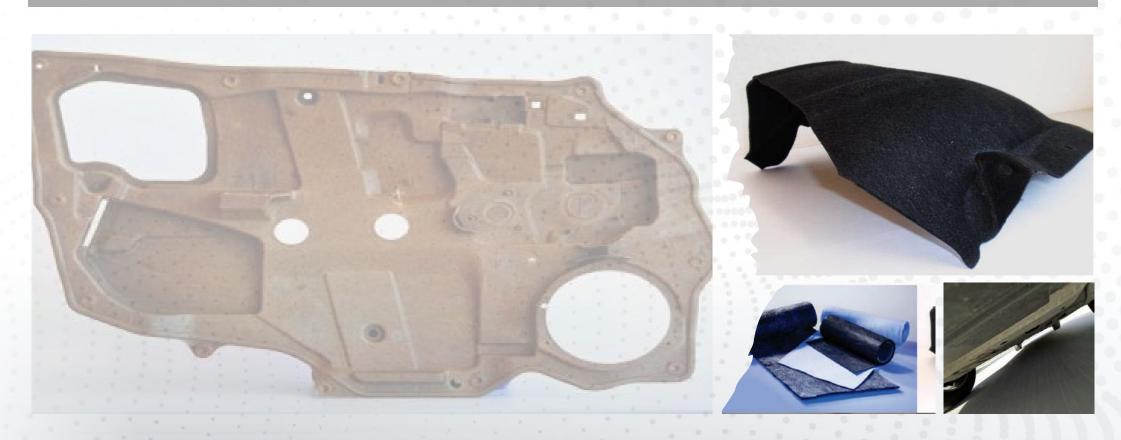
SCATTERPRO G

for granulates, flakes, chips, glass, carbon black, etc.

(1 mm - 20 mm ø)



Interior/ Exterior automotive components





Case study: Sustainable thermoplastic construction materials

Woven GF substrate

Epoxy resin powder coating

Lightweight, impact resistant

Designed to be recyclable

Exterior cladding and interior - exterior wall panel

Contains recycled plastic



Sustainable thermoplastic construction materials

LCA study by MIT and Stanford: 40% less GHG emission than wood houses

70-year life span building

Greater seismic resistance, hurricane proof, exceeds fire and flame resistant (IBC USA and EU)

Lighter and multiple times stronger than steel

TP sheet performs like aluminum / steel













Composite Sectors, Applications and End Product Examples

Transportation: Automotive, Marine, RV, Aviation, Semi-trailers, Mass transit

Unibody wall panels with Class A surfaces

Interior and exterior panels for E-Vehicles, passenger and commercial

3D printing: Scattering Metal powders, sand, TP powders

Construction: Building materials

Honeycomb panels

Architectural cladding

Pre-fabricated houses / structures / Modular offices, hospital modules, multi-story buildings

Ballistic, technical composites, and other product categories



IPCO Composite Solutions Pressure Modules Patented

Pressure Thermopress SB Thermopress CB Thermopress TB Double steel belt press Double belt laminator Double belt press Double belt press CombiPress (hybrid) CombiPress (hybrid) CombiPress (hybrid) Double steel belt press Double steel belt press Teflon® belts with pressure Teflon® belts with pressure Double belt press with Teflon® Double belt press with Teflon® Isochoric steel belt press with Double belt press with Teflon® Isochoric steel belt press with High pressure isobaric steel Teflon® belts in a low provided by Nip Rolls provided by Nip Rolls, S-Roll belts and additional isobaric belts and additional isochoric belts and additional isobaric circulating rollers. pressure system. fixwed rollers. belt press. and S-Roll. and Counter Pressure Roll. counter pressure belt. steel belt press module. steel belt press module. Max. pressure Line load: 5 N/mm 0.5 bar 0.5 bar 7 bar Line load: 20 N/mm 20 bar Line load: 50 N/mm 10 bar 50 bar

Pressure by heating or cooling plates: 0.01 bar

The systems and specifications shown here are representative of our standard ranges;



Type 1:

Isochoric double-belt press with fixed rollers

Heating: air, oil or electricity

Cooling: water

Type 2:

Isochoric double-belt press with circulating rollers

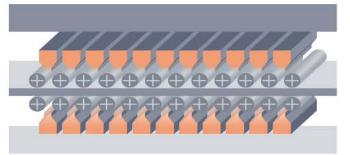
Heating: oil or electricity

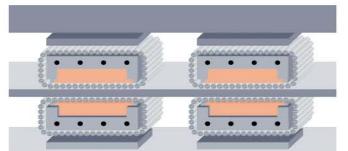
Cooling: water

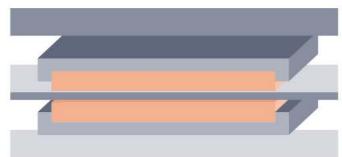
Type 3:

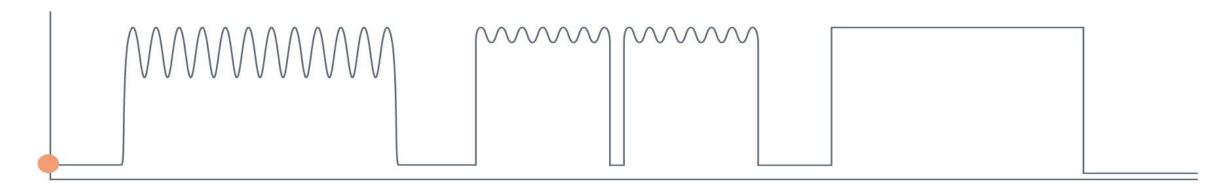
Isobaric double-belt press with hydraulic pressure cushion

Heating: oil Cooling: water











IPCO Thermopress SB Double Belt Press





IPCO Precision Scattering and ThermoPress Technology

Continuous production process

Flexibility and versatile scattering and double belt press production processes

Precise consolidation, calibration, curing and cooling process control parameters

Consistent and repeatable process parameters

Temperature and pressure profiling in heating and cooling zones

Tempering sections to release tension in the material

Modular design for high degree of process flexibility and versatility

Similar and dissimilar materials

World's only OEM manufacturing steel belt and PTFE double belt presses



IPCO CS Productivity Center Göppingen Germany





— COMMITMENT

We believe in truly listening, understanding and responding to customer needs, establishing a feeling of partnership and trust. Our commitment to offer exceptional solutions and premium service builds long-term relationships.

- CONTINUOUS IMPROVEMENTS

We are constantly challenging and developing ourselves in close collaboration with our customers. We are the natural partner, continuously evolving and expanding our offering, always with the target to find better solutions for our customers.

PASSION

We are hands-on and believe in transforming our know-how of industrial processes and materials into a wide range of solutions. We are passionate about what we do and apply our expertise in solving the most diverse challenges that comes our way.

DO RIGHT

We have a high level of integrity and always strive to do right. We take responsibility for our actions and believe in honesty, ethics and transparency in all our interactions.



Thank you for the time provided to me today and for your participation in this session.

A big thank you to the ACMA for organizing this event, and for their tireless efforts in promoting the importance and wider use of thermoplastic composites

My colleagues and I remain at your disposal for any additional information

Respectfully,

Michael Tobiasz

Business Development Manager, Composites (North America region)

IPCO US LLC

10 Brookfield Ave. STE 8 Pine Brook, NJ 07058 U.S.A.

Office phone number: 973-720-7023 Mobile: 862-249-6195





